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RBW6405G04132-3G-1**Job Sheet 198059****Part No:** RBW6405G04132-3G-1**Job Qty:** 2 pcs**Part Name:** Hub Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/22/19**Job Tracking No:****Due Date:** 8/23/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBW6405G04132-3G Rev.E IPP Rev. A 19.03.08 New issue DP Verify DD**Ship Via:**

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Container No: S215468**Part:** RBW6405G04132-3G-1**Job No:** 198059**Serial No/Batch:** S215468**Revision:** E**Inspector:****Exp Date:****Instructions:****Date:** 09/20/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	8/23/19		0.00	0.40	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	8/23/19		0.00	0.00	QC 5 - 10		DAS SEP 23 2019 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	2 pcs	8/23/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
130	QC 21 - SA	2 pcs	8/23/19		0.00	0.00	QC 21 - SA - 21		DAS SEP 24 2019 70 9-89
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 8 and 9.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location:
 130 - QC21- Final Inspection - Work Order Release

GA151F

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91732A232	Helical Insert 1/4-28	2 Ea (1 ea)	100-Small Fab - 1	5109089
97395A474	SS316 Dowel Pin 3/16" Dia. x 1-1/8" Long	4 Ea (2 ea)	100-Small Fab - 1	320106
RBW6405G04132-3G-2	Hub	2 pcs (1 ea)	100-Small Fab - 1	5210707
RBW6405G04132-3G-3	Socket Head Cap Screw (Modified B/O)	2 pcs (1 ea)	100-Small Fab - 1	5214523

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	91732A232	2	16	0
	97395A474	4	0	0
	RBW6405G04132-3G-2	2	0	0
	RBW6405G04132-3G-3	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/22/19 8:44 AM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐																															
Date :	Sequence #:	QTY Affected :		MRB (QS1042)																															
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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